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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/647,401	08/25/2003	James Gregory Schroth	GP-302848	2648
7	590 09/14/2004		EXAMINER	
KATHRYN A MARRA			CRANE, DANIEL C	
General Motors Corporation Legal Staff, Mail Code 482-C23-B21			ART UNIT	PAPER NUMBER
P.O. Box 300			3725	
Detroit, MI 4	8265-3000		DATE MAILED: 09/14/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	$\wedge \forall$		
	10/647,401	SCHROTH, JAMES	GREGORY		
Office Action Summary	Examiner	Art Unit			
	Daniel C Crane	3725			
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the c	orrespondence addi	ress		
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a replection of the period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply be timply within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from e. cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this com D (35 U.S.C. § 133).	munication.		
Status					
1) Responsive to communication(s) filed on					
2a) This action is FINAL . 2b) ∑ Thi	s action is non-final.				
3) Since this application is in condition for allowa					
Disposition of Claims					
 4) Claim(s) 1-15 is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) Claim(s) 6-15 is/are allowed. 6) Claim(s) 1,3 and 5 is/are rejected. 7) Claim(s) 2 and 4 is/are objected to. 8) Claim(s) are subject to restriction and/a 	awn from consideration.				
Application Papers					
9) The specification is objected to by the Examin	er.				
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureat * See the attached detailed Office action for a list	nts have been received. Its have been received in Applicationity documents have been receive Bau (PCT Rule 17.2(a)).	on No ed in this National S	tage		
Attachment(s) 1) ☑ Notice of References Cited (PTO-892)	4) 🔲 Interview Summary	(PTO-413)			
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date 	Paper No(s)/Mail Da	ate	152)		

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BASIS FOR REJECTIONS

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

- (a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.
- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

REJECTION OF CLAIMS OVER PRIOR ART

Claims 1 and 3 are rejected under 35 U.S.C. 102(b) as being anticipated by van den Berg (4,754,635). Figure 3 shows a blank forming device where the blank 6 on its first side is stretched to a preform shape by an internally heated die 1 and finally shaped on its second side, while stretched to the die 1, by an internally heated die 12. See the paragraph bridging columns 4 and 5 for a detailed description of the shaping of the second side by the die 12. As to claim 3, the finish form surface of the die 12 is also an ejector, therefore, the finish form surface is maintained at the finish form temperature pare for removal of the part from the apparatus.

Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable over van den Berg (4,754,635). While van den Berg's method is directed to the shaping of a nickel alloy, it is the

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examiner's position that the skilled artisan having the benefits of the disclosed method would

have been disposed to apply the advantages to any select alloy. Accordingly, it would have been

obvious to the skilled artisan at the time of the invention to have modified van den Berg's

process by using the method on other metals so as to obtain accurate reproducibility in the

shaping operations.

INDICATION OF ALLOWABLE SUBJECT MATTER

Claims 2 and 4 are objected to as being dependent upon a rejected base claim, but would

be allowable if rewritten in independent form including all of the limitations of the base claim

and any intervening claims.

Claims 6-15 are allowed.

PRIOR ART CITED BY EXAMINER

The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure.

RESPONSE BY APPLICANT(S)

Applicant(s) response to be fully responsive and to provide for a clear record must

specifically point out how the language of the claims patentably distinguishes them from the

references, both those references applied in the objections and rejections and those references

cited in view of the state of the art in accordance with 37 CFR 1.111 (a), (b) and (c).

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INQUIRIES

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Examiner D. Crane whose telephone number is (703) 308-1870.

The examiner's office hours are 6:30AM-5:00PM, Tuesday through Friday. The examiner's

supervisor, Mr. Allen Ostrager, can be reached at (703) 308-3136.

Any inquiry of a general nature or relating to the status of this application should be

directed to the Group receptionist whose telephone number is (703) 308-1148.

Documents related to the instant application may be submitted directly to Group 3700 by

facsimile transmission at all times. Applicant(s) is(are) reminded to clearly mark any

transmission as "DRAFT" if it is not to be considered as an official response. The Group 3725

Facsimile Center number is (703) 872-9306.

DCCrane

September 12, 2004

Daniel C. Crane

Primary Patent Examiner

Group Art Unit 3725